



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

174
RB 92700-10333-041-4-PO

Job Sheet 185579



Part No: RB 92700-10333-041-4-PO **Job Qty:** 3 ea

Part Name: Engine Drive Shaft Removal Tool Assy



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 12/14/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB 92700-10333-041 Rev.A IPP Rev. A 18.10.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	12/14/18	12/14/18	0.00	0.00	Purchasing		DEC 21 2018
110	Packaging	3 pcs	12/14/18	12/14/18	0.00	0.00	Packaging2		DEC 21 2018
120	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC6		61
130	Small Fab	3 pcs	12/14/18	12/14/18	0.00	0.30	Small Fab-2	N/A	9-89
140	QC	3 pcs	12/14/18	12/14/18	0.00	0.00	QC5		
150	Packaging	3 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3		DAS
160	QC21-FG	3 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op 100 - Issue P/O: 041341 MANUFACTURE RB 92700-10333-041-4 AS PER DWG Supplier: ARROW TECH
Descriptions: MACHINE WORKS -Certificate of conformity is required
130 - Re-identify as required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB 92700-10333-041-4P	Engine Drive Shaft Removal Tool Assy	3 (1 ea)	100-Purchasing	5139863

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB 92700-10333-041-4P	3	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/30/18 2:34 PM dart.Lussier.Patrick

Container No: S139864



Part: RB 92700-10333-041-4

Job No: 185579

Serial No/Batch: S139864

Revision: A

Inspector:

Exp Date:

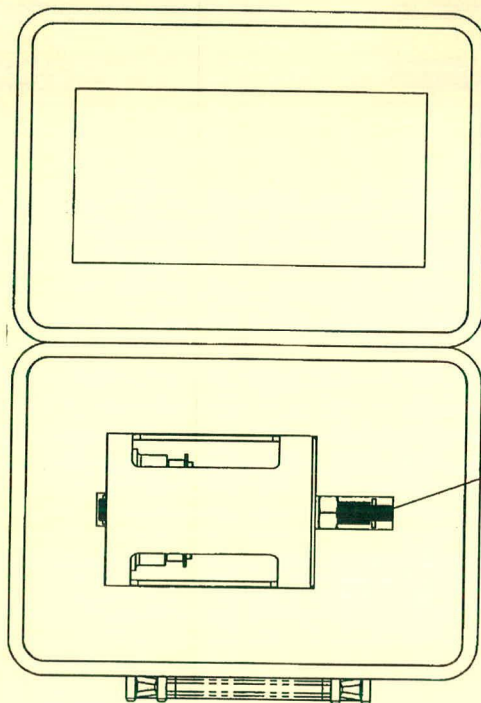
Instructions:

Date: 12/21/18

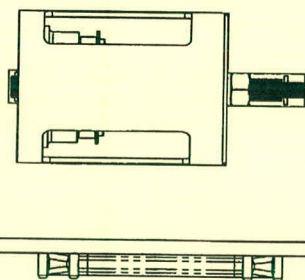
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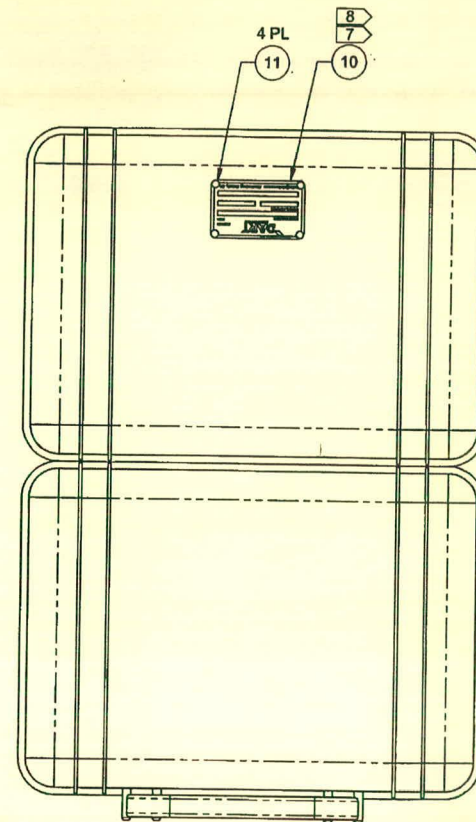
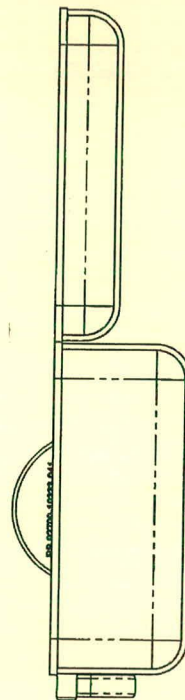
ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10333-041-1	PACKAGING ASSY
-4	1	RB 92700-10333-041-4	ENGINE DRIVE SHAFT REMOVAL TOOL ASSY
10	1	RB41011	DART PLACARD
11	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



-1



-4



4 PL

11

8

7

10

NOTES:

1) MATERIAL: N/A

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"

X.XXX = +/- 0.005" / +/- 0.1"

X.XXXX = +/- 0.0005" / +/- 0.05"

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED

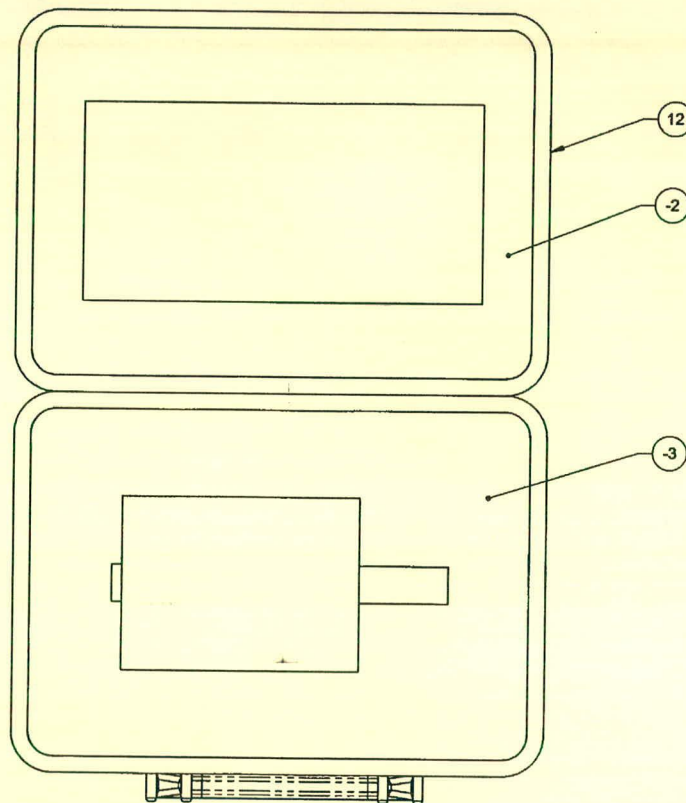
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS

9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RB 92700-10333-041 ENGINE DRIVE SHAFT REMOVAL TOOL

A	NEW ISSUE	18-639	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>MZL</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 1 OF 10
APPROVED	<i>MZL</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
DATE	5/29/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10333-041-2	TOP FOAM
-3	1	RB 92700-10333-041-3	BOTTOM FOAM
12	1	PELICAN #APP-1450-E	PELICAN CASE 1450



RB 92700-10333-041-1 PACKAGING ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A

- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"

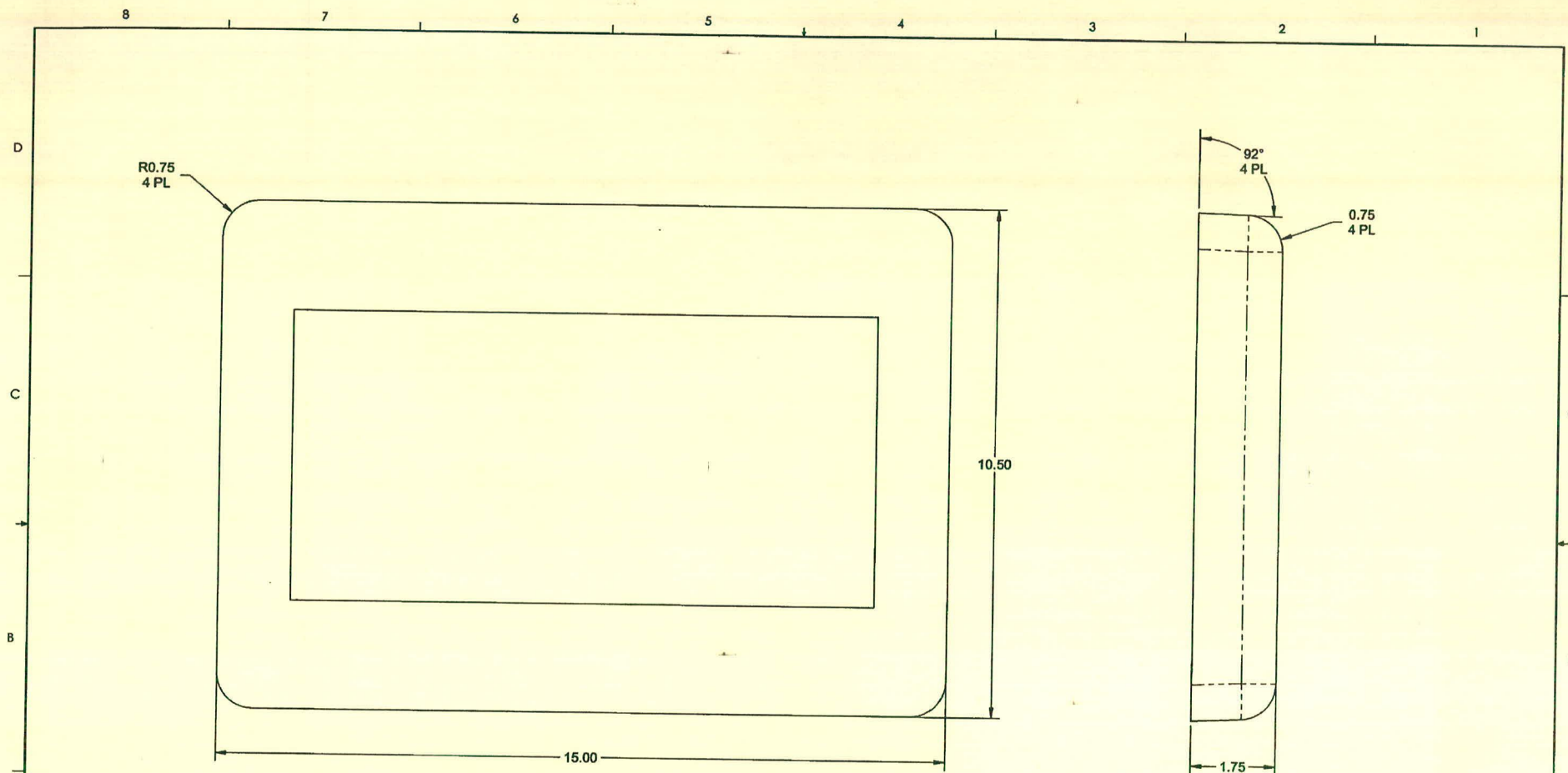
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED

- 6) BREAK SHARP EDGES: N/A

- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>VM</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 2 OF 10
APPROVED	<i>VM</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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NOTES:

1) MATERIAL: BLACK ETHAFOAM 220

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

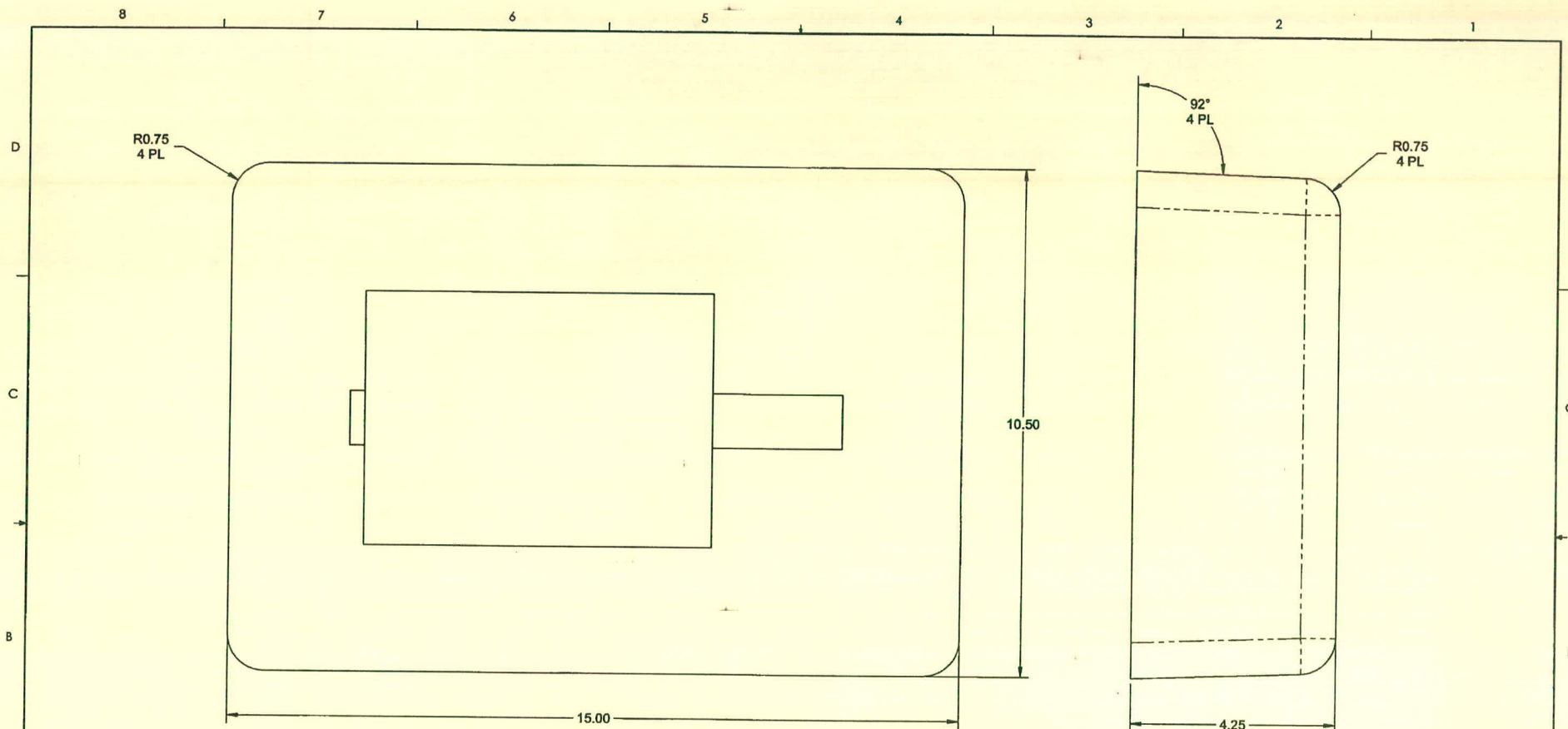
6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10333-041-2

RB 92700-10333-041-2 TOP FOAM

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 3 OF 10
APPROVED	<i>ML</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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RB 92700-10333-041-3 BOTTOM FOAM

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$

X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$

X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$

X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

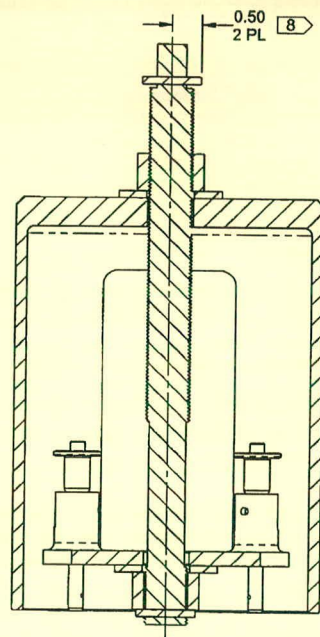
6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.050"$ PER CAD FILE RB 92700-10333-041-3

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>M. Lee</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 4 OF 10
APPROVED	<i>M. Lee</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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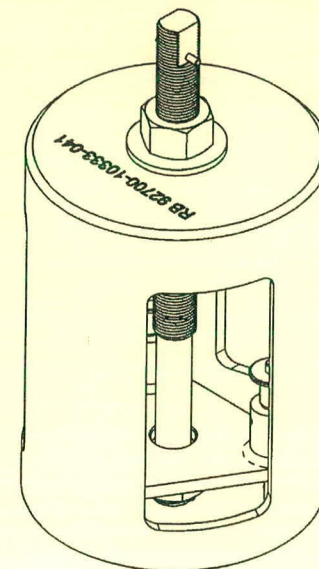
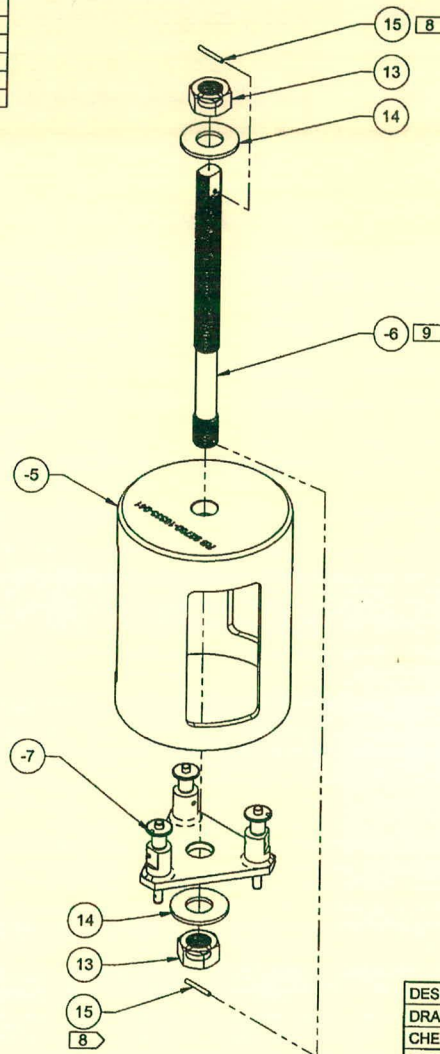
ITEM #	QTY	PART #	PART TITLE
-5	1	RB 92700-10333-041-5	REACTOR
-6	1	RB 92700-10333-041-6	SHAFT
-7	1	RB 92700-10333-041-7	REMOVAL ASSY
13	2	McMaster#91845A175 OR EQUIV	SS HEX NUT 3/4"-16
14	2	McMaster#92141A056 OR EQUIV	SS FLAT WASHER 3/4"
15	2	McMaster#98380A475 OR EQUIV	SS DOWEL PIN 1/8" DIA. x 1" LG.



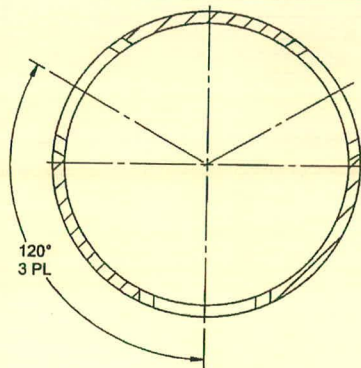
RB 92700-10333-041-4 ENGINE DRIVE SHAFT REMOVAL TOOL ASSY

NOTES:

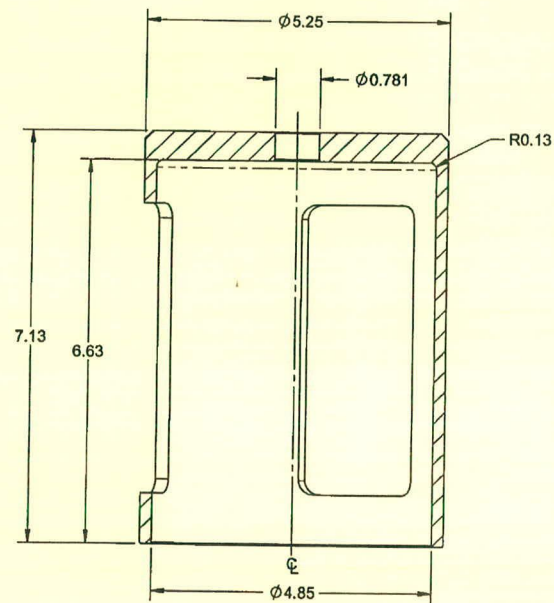
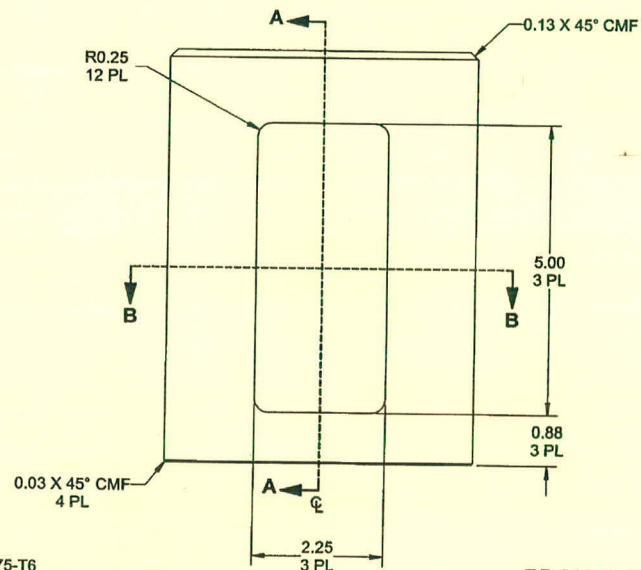
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN, APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEMS 15 CENTERED WITH ITEM -6 AS SHOWN AND REMOVE EXCESS
- 9) APPLY A SMALL AMOUNT OF LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM -6



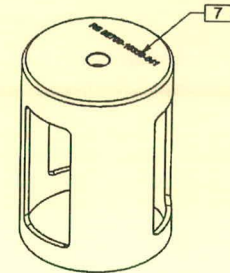
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>M. Lee</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 5 OF 10
APPROVED	<i>M. Lee</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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SECTION B-B



SECTION A-A



NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = ± 0.1 " / ± 1 "
 X.XX = ± 0.01 " / ± 0.5 "
 X.XXX = ± 0.005 " / ± 0.1 "
 X.XXXX = ± 0.0005 " / ± 0.05 "
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

RB 92700-10333-041-5 REACTOR

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>Mae</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 8 OF 10
APPROVED	<i>Mae</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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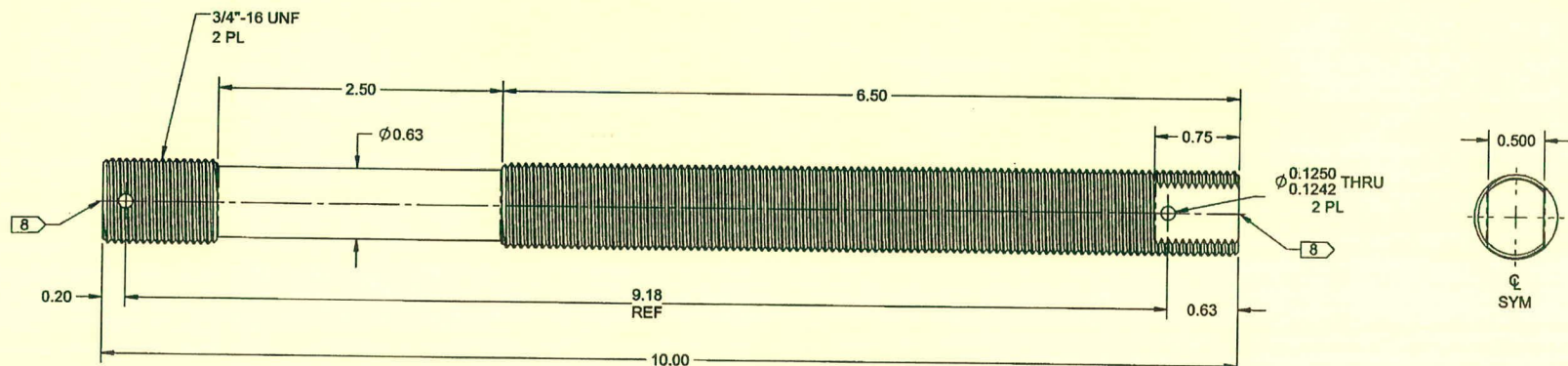
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B

B



RB 92700-10333-041-6 SHAFT

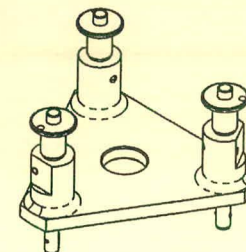
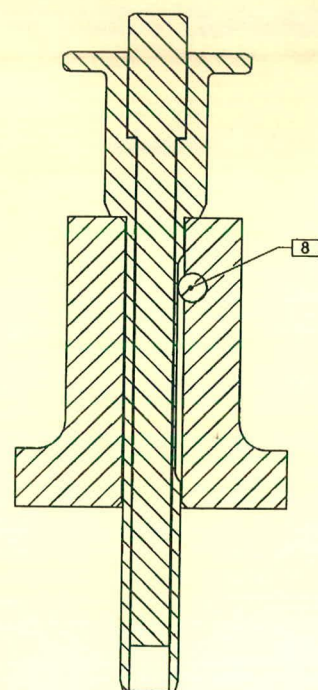
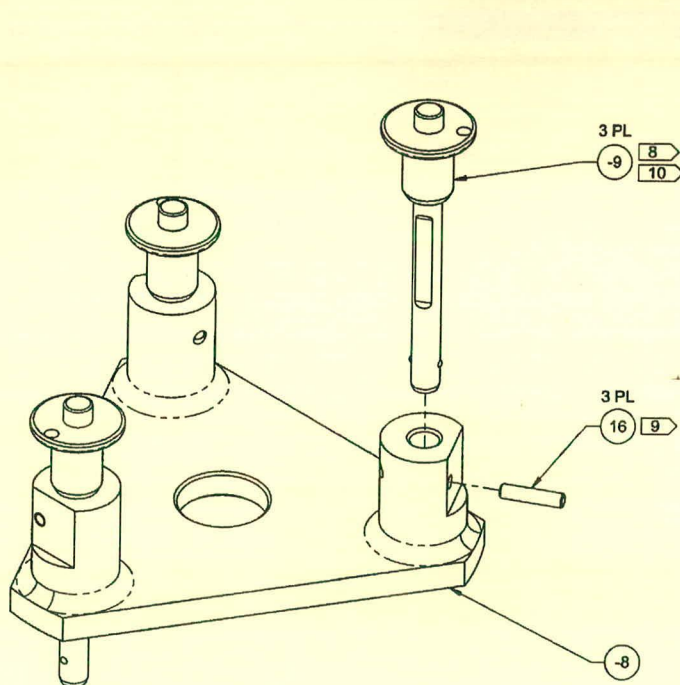
NOTES:

- 1) MATERIAL: 17-4PH-H900 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = ± 0.1 " / ± 1 "
 X.XX = ± 0.01 " / ± 0.5 "
 X.XXX = ± 0.005 " / ± 0.1 "
 X.XXXX = ± 0.0005 " / ± 0.05 "
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>W. Lee</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 7 OF 10
APPROVED	<i>W. Lee</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-8	1	RB 92700-10333-041-8	REMOVAL PLATE
-9	3	RB 92700-10333-041-9	QUICK RELEASE PIN MODIFIED
16	3	McMaster#98380A901 OR EQUIV	SS DOWEL PIN 1/8" DIA. x 9/16" L.G.

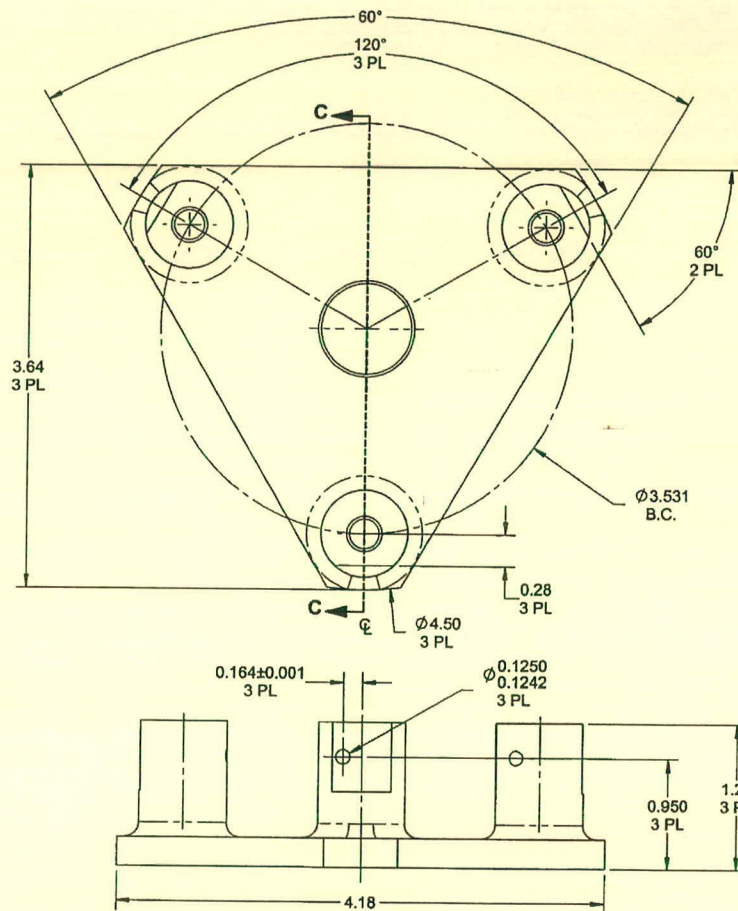


RB 92700-10333-041-7 REMOVAL ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN, ALIGN GROOVE OF ITEM -9 WITH ITEM 16 AS SHOWN
- 9) PRESS FIT ITEMS 16 WITH ITEMS -8
- 10) ITEMS -9 MUST MOVE FREELY

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>ML</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 8 OF 10
APPROVED	<i>ML</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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RB 92700-10333-041-8 REMOVAL PLATE

NOTES:

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1"

X.XX = +/- 0.01" / +/- 0.5"

X.XXX = +/- 0.005" / +/- 0.1"

X.XXXX = +/- 0.0005" / +/- 0.05"

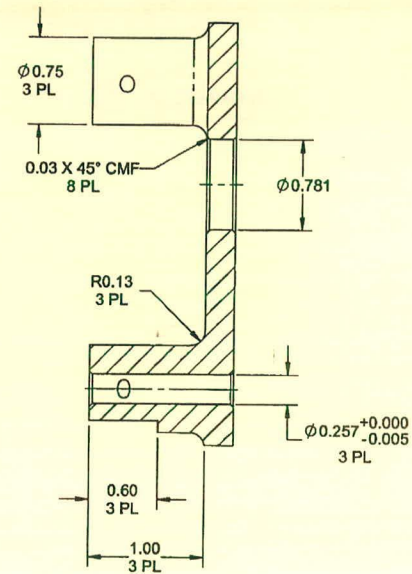
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

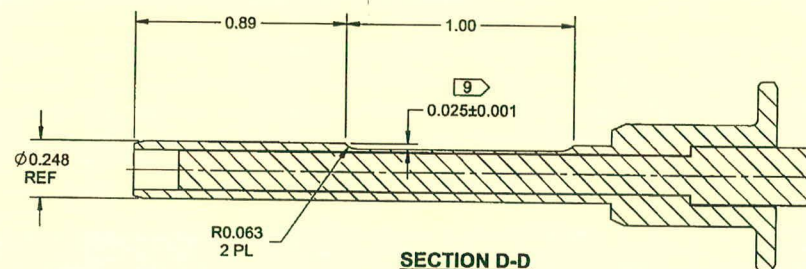
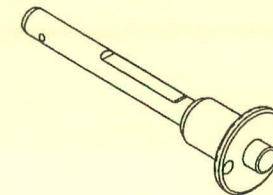
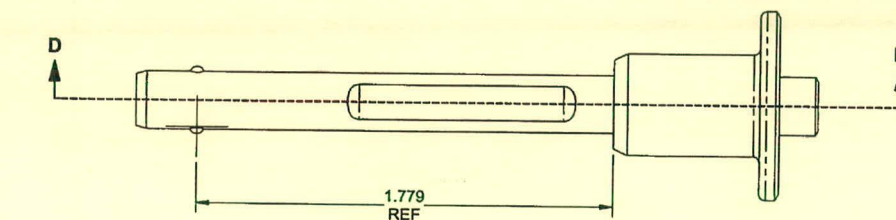
7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10333-041-8



SECTION C-C

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>M. Lee</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 9 OF 10
APPROVED	<i>M. Lee</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
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8

RB 92700-10333-041-9 QUICK RELEASE PIN MODIFIED

NOTES:

1) MATERIAL: McMaster#90985A129 OR EQUIV

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

8) REMOVE LANYARD AND RING IF APPLICABLE

9) FLAT MUST NOT BREAK THROUGH PIN WALL

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	<i>MKen</i>	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10333-041	SHEET 10 OF 10
APPROVED	<i>MKen</i>	TITLE	SCALE
		ENGINE DRIVE SHAFT REMOVAL TOOL	NTS
DATE	5/29/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:041341 ✓ Dated: 12/14/2018 ✓

Our Order / Job No:041341-1AWT Order Qty:3 ✓

Part Name:ENGINE DRAFT SHAFT REMOVAL TOOL ASSY

Part Number: RB 92700-10333-041 ✓

Lot Size:N/A Ship Date: 12/14/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10333-041 Rev:A

Material Size and Type: -5/6061-T6; -6/ 17-4PH-H900;-8/ 304 SS

Material Specifications:ALUM: ASTM B221; SS: ASTM A479

Heat Treatment: N/A

Plating/Finish:RED ANODIZE: MIL-A-8625 TYPE 2 CLASS 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 12/17/18

Signed: 

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041341**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041341
PO Date: 10/12/18
Due Date: 12/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Belanger, NatashaPhone:

Ship To:

Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185571	RB 92700-10333-041-4P			Engine Drive Shaft Removal Tool Assy REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,450.00/Ea	\$4,350.00
Line Item Note SIOP													
2	185583	RB 92700-10300-041-1P			Seal Installation Tool REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,098.00/Ea	\$3,294.00
Line Item Note SIOP													
3	185584	RB 92700-10328-041P			Sight Gage Removal Tool REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$627.00/Ea	\$1,881.00
Line Item Note SIOP													
4	185585	RB 92700-10308-041-4P			Input Module Seal Installer Assembly REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$1,856.00/Ea	\$5,568.00
Line Item Note SIOP													
5	185613	RB 92700-10750-101P			Torque Adapter REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$233.00/Ea	\$699.00
Line Item Note SIOP													
6	185614	RB 92700-10750-102P			Input Module Wrench REV A	Firmed	-	12/21/18	3 Ea	0 Ea	3 Ea	\$145.00/Ea	\$435.00
Line Item Note SIOP													

Plex 12/20/18 10:08 AM dart.Lussier.Patrick

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**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 356

PAGE 1 OF 2

Date: 12/14/2018
PO Ref: 041341
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
3	SEAL INSTALLATION TOOL	RB 92700-10300-041-1
3	PLATE ASSEMBLY	RB 92700-10303-041-4
3	WRENCH ASSEMBLY	RB 92700-10303-041-6
3	TGB & IGB SEAL INSTALLER ASSEMBLY	RB 92700-10305-041-4
2	TR NUT WRENCH	RB 92700-10307-041
3	TAIL BLADE WRENCH (DE-ICE) WELDMENT	RB 92700-10309-042
3	TORQUE REACTOR	RB 92700-10314-101
3	SIGHT GUAGE REMOVAL TOOL	RB 92700-10328-041
3	ENGINE DRIVE SHAFT REMOVAL TOOL ASS	RB 92700-10333-041-4
3	BEARING SPANNER WRENCH	RB 92700-10340-101
3	SEAL REMOVAL ASSEMBLY	RB 92700-10350-041-5
3	BEARING ALIGHNMENT TOOL	RB 92700-10356-041
3	TORQUE ADAPTER	RB 92700-10750-101
3	INPUT MODULE WRENCH	RB 92700-10750-102
6	RIG PLATE SCREW	RB 92700-10400-041-6
3	PIT STOP GUAGE	RB 92700-10400-041-7
15	RIG GUAGE PLATE (SPARES)	RB 92700-10400-041-9

Received by: _____
Packaged by: W
Checked by: C.B.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:041341 ✓ Dated: 12/14/2018

Our Order / Job No:041341-1AWT Order Qty:3 ✓

Part Name:ENGINE DRAFT SHAFT REMOVAL TOOL ✓

Part Number: RB 92700-10333-041-4 ✓

AS
61
9-89

Lot Size:N/A Ship Date: 12/14/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB 92700-10333-041-4 Rev:A

Material Size and Type: -5/6061-T6; -6/ 17-4PH-H900;-8/ 304 SS

Material Specifications:ALUM: ASTM B221; SS: ASTM A479

Heat Treatment: N/A

Plating/Finish:RED ANODIZE: MIL-A-8625 TYPE 2 CLASS 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 12/14/18

Signed: 

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